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*Any questions or comments,  
please contact:*

Bud Weyand 814-444-2293  
Adam Shaffer 814-701-8066



**Demolition Derby Rules**

[www.listiegrove.net](http://www.listiegrove.net)

Updated December 2020

Bud Weyand 814-444-2293  
Adam Shaffer 814-701-8066

**2020**

# Demolition Derby

## ***POSITIVELY NO ALCOHOLIC BEVERAGES!***

***Any vehicle or person may be subject to search or on-scene breathalyzer!***

### **General Rules**

1. All drivers must sign in & register 1 hour prior to start time
2. All rules will be enforced, follow the, or you will not participate
3. Any driver or pit crew member disobeying the rules, or acting in an unsportsmanlike manner will be disqualified & ask to leave event. May also result in being banned from future derbies as well. Nobody is allowed to ride in or on derby cars at any time.
4. All drivers are to obey track officials at all times
5. **Any competitor under 18 must have special release form signed & returned 1 week prior to event.**
6. No alcohol or dugs permitted. Any driver or pit crew member consuming or under the influence will be removed from the grounds & authorities will be notified
7. **If your car doesn't pass inspection & changes are not made to pass, vehicle will not participate. You have 2 chances to pass tech, if you don't pass the 2nd time, you will not run.**
8. **All drivers must attend the drivers meeting or you do not participate**
9. Official's reserve the right to re-inspect any car at any time before, during, or after the event. Any cars due to receive prize money are subject to inspection before prize is paid out.
10. DOT helmets, seat belts, neck brace, eye protection, long sleeve shirt, pants, & boots must be worn at all times during competition.
11. Seat belt, driver door padding, & working brake system is mandatory.
12. Stripping all cars must have all glass including windshield, bumper covers, nose piece, outside plastic, & all interior except dash removed.
13. Drivers must stay in their cars with helmet & seat belts on until the event is over. Car & driver will be disqualified for the event if removed beforehand.
14. **All cars must have a roof sign with your number on in RED paint.**
15. No hitting on the drivers door. **Driver door must be painted white or fluorescent green**
16. Vehicles must have dependable brakes at all times. A vehicle will be disqualified if drivers door comes open during heat.
17. A one-minute time limit is enforced by the track officials for restarts & making *aggressive* contact with another live car. This does NOT mean simply bumping. If you're hung up & making strong effort to get free, you may be given more time. If you're sandbagging, you may get less time. This is an officials decision.
18. There will be a 1 minute contact rule. If you don't make a competitive hit on another car in 1 minute, you will be disqualified. Only allowed 2 fires. Track or promotor reserves the right to approve or reject any and all entries
19. **The car & driver that qualifies in heat must be same car & driver that runs in feature.**
20. **Any protest of a car must be done before show starts, not after the heat or feature.**
21. **If there's any plating, round, or square tubing found in or out of frame, it is an automatic load. You will not be given option to remove, you will not be issued a refund or registration fee.**
22. All rules subject to change, officials have FINAL say. If you feel it's a grey area, call & we can clarify. The officials decision is FINAL.

## **SCHEDULE**

May 16, 2020 6:00 p.m.

Pit opens at Noon

Car inspection Noon—5:30 p.m.

Pit gate closes at 5:00 p.m.

October 10, 2020 5:00 p.m.

Pit opens at 11:00 a.m.

Car inspection 11:00 a.m. - 4:30 p.m.

Pit gate closes at 4:00 p.m.

## NOTES

### Running

1. A working seat belt, helmet and eye protection are required to be left on until the end of the heat.
2. No deliberate (full-speed) head-on collisions and no deliberate hitting on the driver's door.
3. Vehicles must have dependable brakes at all times. A vehicle will be disqualified if driver's door comes open during the heat.
4. A one-minute time limit is enforced by the track officials for restarts and making aggressive contact with another live truck. This does NOT mean simply bumping other trucks. The word is AGGRESSIVE. If you are hung up and making a strong effort to get free, you may be given more time. If you are sand-bagging, you may get less. There again, this is an official's decision.

All rules are subject to change and the officials have the FINAL say. It is impossible to list everything that you can and cannot do and we realize that rules will be bent, pushed to the max and sometimes tested with new ideas. Whether any stipulations or variations to these rules are allowed or not, it is the officials' decision...and it is FINAL!

# COMPACT CAR/MINI-VAN

## 4 CYLINDER/ V-6 RULES

### General Rules

#### Type of cars.

1. 4 cyl class you may use any 4 cyl car with 105" wheelbase or less, FWD or RWD
2. V6 class you may use any 4 cyl or V6 with 112" wheelbase or less, FWD or RWD
3. Wheel base will be measured, no engine swaps, AWD cars must remove one driveshaft
4. **Any Volkswagens will be run in the 6 cyl class, no exceptions**
5. Vans are mini vans only, 4 cyl or 6 cyl FWD, any full-size vans will run in truck class

### Car Preparation

1. Battery must be moved to passenger side floor board & be in steel box or 3x3 angle framework, bolted through the floor w/zero movement & covered with rubber mat, **no self-tapping screws**
2. Doors & trunk lid can be chained, 9 wired or welded 4 spots per door, if welded, 4x4 plates 1/4" thick, 4 per door & trunk. If driver door is welded solid, use 1/4" door plate or protective panel. Can't exceed 2" past fender, rear door, or rear fender. Flat steel only.
3. Gas tank must be removed from under car. A 3-5 gallon metal, aluminum, or stainless fuel cell is mandatory with a max of 3 gallons of gas only. **NO factory fuel tanks are allowed to be used.** Fuel cell must be mounted on floor under seat bar or on a shelf off the seat bar. Fuel door must be welded shut or be taken off. Fuel pump must be on switch. **NO plastic tanks.**
4. You must run a bar or pipe 4x4 max w/plate on end welded into place behind seat from door post to post (highly recommended). You may run a windshield bar or chain in center only welded or bolted in for safety purposes, only 2x2 max, no other window bars permitted.
5. Bumpers must be stock OEM. You may weld all mounting components & bumper to bracket & bracket to frame. If not using brackets, bumper may be hardnosed, use a 5x5, 1/4" plate welded to end of frame. Frame rails may be shortened, must be no farther back than front of core support. **No extra material in frame, it will be checked or drilled! Body mounts between body & sub/k frame must remain stock, no altering or changing bolts & factory mounts.**
6. Hood must be open for inspection, & secured after in max of 4 spots w/chain or bolts w/nut & washer, **no all-tread from frame.** Must have a 12x12 hole cut in hood in case of fires. Hood over hang maybe folded down or cut off. Trunk lids may be tucked in 1/2, folded downward
7. All cooling systems must be original equipment or less & located under the hood only. Radiators are water only, no antifreeze. Air condition equipment must be drained & removed
8. May run any tire **except** AG V treads & tractor tires, 16" tire max. only air in tires, no studs. Factory OEM wheels only, you may run weld in centers & a simple weld on bead protector, not overlapping edge of rim onto tire in any way
9. Any added metal, extra welding, or modifications will lead to disqualification. **No wedge cars and no pre-bending in rear trunk area. Absolutely no body ceasing, no exceptions, you will not run.**
10. If using a cage, must be 4-point, 3" diameter pipe or square tubing cage around driver, must be bolted in or welded with 1/4" plate, 3" wide, 10" long on each top corner where side meets front & rear bars to tie cage together

13. Front and rear bumpers are to be max 3" pipe, square tube, angle, or C channel. If using angle or C channel, flat side must be facing out. Bumpers cannot extend past the inside of the tires- front and back. Bumpers cannot extend out more than 12 inches from the frame (to the face of the bumper). Bumper arms may be welded or bolted to the side of the frame, however they may not come past the center line of the axle.

14. You may change pulleys to increase speed.

15. No mower decks!! You must remove all plastic items and headlights except hood.

16. Front plate of frame, grill area, may be strengthened using 2" x 1/8" max material **framed in only, NOT SOLID- for hitting purposes only.** Frames may also be seam welded. **(Craftsman tractors- the exhaust hole- may be welded shut)**

17. Exhaust stacks must be straight, no angle cuts allowed.

18. If driver rolls over or any part of their body touches the track, they are disqualified.

19. In the event of a rollover, the heat will be stopped until officials get the mower back upright.

20. Put your number on hood sign, no sharp edges! **Must have a hood sign.**

21. Minimum 8 inch, maximum 12 inch rear wheel and minimum 6 inch and maximum 10 inch front wheels to be used. Stock wheels only. **Tractor/Ag tires only- NO ATV,**

**AUTO, OR SOLID TIRES ARE PERMITTED!** No wheel weights or bead locks permitted. Tire chains may be used on rear tires only. If using tire chains, they must be wired or bolted together so they cannot come off for safety purposes. **AIR ONLY IN TIRES! No dual tire setups!**

22. Fender shifters must have a protective guard/cage around them. May be plated solid but the rest of the back and side cage cannot be plated.

23. No teaming or hold and hit. **ALL INVOLVED WILL BE DISQUALIFIED.**

24. Tie rods may be changed/strengthened. Spindles may be gusseted.

25. Do not go past officials on track. Stay in your allowed arena space. **YOU WILL GET DISQUALIFIED.**

26. **May use 2 fix plates max per tractor all season- 3" x 3" x 1/4" plate max.** Must prove damaged area.

27. If it's not in the rules, and you think it's a gray area, just call, we will clarify it for you.

**\*\*\* No exceptions! If your tractor does not comply, you will not run. NO REFUNDS.**

**\*\*ALL RULES ARE AT OFFICIALS DISCRETION- AS FAR AS PRE-RUN QUESTIONING AND GREY AREAS\*\***

## LAWNMOWER RULES

### General setup and safety rules apply for this class

\*\*This class is designed for (but not limited to) the beginner driver and new enthusiast to join the sport, so there will be no strengthening of tractors unless noted for safety purposes.

**\*\*Just because it is not stated in the rules, does not mean you can do it. Officials have final call on any discussed topic of issues not meeting to the rules**

**\*May run tractors from last year but they have to abide by 2019 rules- SO THEY MUST BE CHANGED- NO EXCEPTIONS!!!**

### GENERAL RULES:

1. Long pants, long sleeve shirt, work boots, gloves, eye protection and DOT helmet **MANDATORY**.
2. The garden lawnmower must have a factory frame. Homemade frames, adding metal to frame, is **NOT PERMITTED**.
3. Mowers must be factory available mowers or garden tractors.
4. Must be front engine mower. Rear engine mowers **NOT PERMITTED**.
5. **All mowers must be belt driven someplace.**
6. No after market engines. Must be an engine that would have come from factory on either a lawn or garden tractor. 2 cylinder max. Gas or diesel, no alcohol.
7. Transaxle must be factory. Reinforcing or spider gears are allowed.
8. May use 1/8" plate frame rail to frame rail to mount the engine. May not exceed more than 2" past bolt holes. May also use four- 2" x 1/8" max, tube or angle uprights around engine with two bars running from top of grill to top of dash- 2" x 1/8" max, tube or angle to protect engine. May use 1 bar across the top to connect the sides. **All work must be done under the hood.**
9. **MUST HAVE HOOD.** Hood must be in factory location. Top of engine must be covered. Sides of stock hood may be cut off. If stock hood is plastic or fiberglass, may use 1/8" max plate to make one. Hood must be secure, welded, bolted, or screwed on.
10. Brakes must work when pulling in for heat race. You must also have forward and reverse.
11. Gas tank must be fastened with cap on. If it comes loose or gas leaks you will be disqualified. Must be located in a safe place and protected- **No gas tanks under seat.**
12. **LEG GUARDS ARE MANDATORY, MUST BE SOLID AND SECURED OR YOU WILL NOT RUN.** They must go from rear fender to front foot rest or frame. It may go to front of hood, it must not touch hood. **NO EXCEPTIONS.** You must have ankle protection. It is to be maximum 1/8" plate from outside of leg guard to foot rest. Must be no higher than 20" from ground and no lower than axle to spindle from ground to side bars and bumpers cannot connect. Guard/cage frame must be made out of 2" x 1/8" minimum material. **Must** run a back bar from top of fenders, up behind the seat. May run 2 kickers down to cage/side bars. Kickers can not come past the front of rear fenders. **Cannot touch bumper.**

## LARGE CAR

## V-8 RULES

### Types of cars

1. All American made automobiles will be permitted except the following:
2. No 1968 and older Imperials, No jeeps, suburban's, limos, wedged sedans, smash top wagons, "Checkered Cabs" or other specialty vehicles. No outlaw or modified cars, we will not make a special class for you.

### Car Preparation

1. **All glass**, headlights, tail lights, all carpet, head liners, door panels, soft chrome, mirrors, door handles, plastic, fiber glass, metal header panels, backseats and trailer hitches must be removed. Cars must be swept clean before entering the grounds. No breaking glass in doors. **Driver door must be painted white or fluorescent green.**
2. **Battery.** Any size battery may be used **other than a D8**, 2 maximum. Battery must be relocated to passenger floor board and properly secured in a battery box or 3x3 angled frame, bolted through floor, no self-tapping screws, & covered with a rubber mat.
3. **Fuel.** Metal boat tank or metal, aluminum, or stainless fuel cell may be used. Fuel tank must have a shut off valve & be relocated to back seat area and properly secured, or may be mounted on a shelf off the back set bar. Max of 10 gallons of fuel, may use a gas tank protector welded off seat bar only, no down legs, nothing excess. **NO FACTORY OR PLASTIC FUEL TANKS**, the tanks must have a fuel line type fitting and use a good quality fuel line and double clamped & secured in car, not free floating. Must be ran in passenger compartment & **must have a fuel pump switch if using electric pump**
4. All cars must have an air filter and 12x12 hole cut in hood above it in case of fires.
5. All air conditioning systems must be drained and rubber hoses removed prior to arrival at track.
6. **Interior.** **You must have a seat bar, MANDATORY**, if dash is removed, you must have a dash bar or (4-point cage), **must be welded** into place no bigger than 4 inches in diameter seat bar can be offset back to accommodate room for seat and driver. No down legs. **You may use steering column, gas / brake pedal, seat, shifter and ignition of your choice.**
7. **Windows.** 1 or 2 windshield bar(s) may be welded or bolted to roof, 3" in. max, and fire wall 3" in. max. One rear window bar welded 3" in. maximum in center of window, roof to speaker deck area by 2" in. x 1/4 round, square, or flat welded in place. No other window bars or chains permitted.

## NOTES

8. **FRAME.** Must match make of car. No added metal, no frame seam welding, pinning or plating. No hump plates of any shape or form. No tilting of front frames and no added spacers. If frame is rotted, repair can be butt fit, no overlap welded on. **Frame may be shortened no farther back than front of core support.** Any additional welding will result in disqualification.

9. **Engine.** Any engine in the car must be in stock location, can use a simple cradle and pulley protector only; no full engine/trans or distributor protectors. Fire wall can be cut for distributor cap. No excessive mounting that strengthens the car keep in reason. If using factory mounts you may chain motor in 1 piece per side bolted from motor to frame. Mounts may be welded in. **Any type drive shaft (sliders shafts) can be used.**

10. **Bumpers.** Any automotive (car) bumper of choice, bumpers may be seamed welded with no added metal. Must have inspection hole on each side. No homemade bumpers, Bumper may be welded to bracket, then bracket welded to frame with no additional material. Bumper height must be 22" or less to bottom of front bumper. **If not using any of the factory hardware you may weld bumper directly to end frame rails (hard-nosed) using a 6x6 plate 1/4" thick & may use added metal of choosing 3x3 max square, round or flat only 8" back the frame from the 6x6 plate, can be welded on outside of frame only not top or bottom (nothing allowed in frame). Call if don't understand.**

11. **BODY.** Doors may be chained, 9 wired or welded. If welded you may weld 4" on 3" off max size of plates 4x4 1/4" thick on doors, trunk lid & tailgate. **No solid welding.** If drivers door is solid welded, you may use 1/4" door plate or protective panel, cannot exceed 3" past on to fender, rear door or rear fender. 1/4" max, flat steel only. Tailgates must stay on wagons, trunk lid & speaker tray on sedans may be **dipped in center** must be **8" off trunk floor** & must have hole cut in center of lid for measurement & inspection, trunk lids can be tucked in half, no wedge cars, **quarter panels must stay vertical, no body creasing**, you may radius fenders for tire clearance. All body bolts & rubber mounts, (may use hockey pucks) may be replaced with new of the same size if bad. No oversizing of bolts you may use a bigger washer **keep in reason.** **Must maintain the factory spacing or 1" spacer in place of factory rubber mounts if replaced.** Floor board pan may be patched with same thickness of metal if rusted out. You may bolt hood 16 bolts max 3/8 around headers coming through hood.

11. Truck cab and bed can be bolted together in 4 places. The bolts can be no larger than 1" and the washers 5". Truck bed may be welded to the cab, bed sides only (3/16" thick by 6" wide straps/plates max).
12. Driver's door may be reinforced inside with steel bar, pipe, concrete, etc. Only flat plating may be used on the outside of the driver's door. It is MANDATORY that the inside door panel on driver's door be left on or replaced with padding for driver's protection.
13. Driver's compartment MUST be reinforced with a 4 bar enclosure - 2 long bars, one directly behind the driver's seat from one side of the truck to the other, one across the dash area, 2 shorter ones across the 2 doors connecting the 2 longer bars. You can also build a roll bar off of the bar behind the seat and attach it to the roof. Kickers from 4 bar enclosure to frame are allowed. Rear kickers must be straight down (vertical only). Front kickers may angle forward but not to exceed 6" through firewall. You may use bars, pipes or angle iron to build this rectangular safety zone and kickers. Materials used can be no more than 4" in diameter.
14. Hoods must be WIRED shut, 2 strands per hole up to 8 places. Sheet metal to sheet metal only. Maximum #9 gauge wire. Core supports only, may be seam welded. No welds on fenders. Hoods may be screwed, bolted or welded around access holes only.
15. Doors and tailgate must be secured by wire, chain or vertical welded seams. Bottom of tailgate may also be secured by bolting or welding a piece of angle iron on the inside where the tailgate meets the bed. Angle iron can be no longer than 24" and be no larger than 3"x3"x1/4" thick. If bolts are used they cannot pass through the frame. Sheet metal to sheet metal only. Outside vertical seams of tailgate can be welded. If plated, it can not be wider than 2" and 3/16" thick. Inside vertical seam can also be welded but no plating can be used.
16. All tucks must have a minimum 12" hole in the hood above the carburetor. Hoods must remain on trucks. Fan blades must be covered and carburetors must have air cleaners.
17. Tires can be no wider than 12" and no taller than 34". No valve stem protectors. No studs or screws in rim to hold tires on. No split rims. Wheel weights must be removed. Skid loader and Bar (V-tread) tires are allowed. Double tires (tire inside a tire) are allowed.
18. A strong wire or nylon mesh screen is permitted on drivers door and the windshield area.
19. Doors should be painted white for driver's safety and for numbering. Special numbers are permitted on a first come basis.
20. Cutting fenders for wheel clearance is allowed. No re-welding or bolting of fenders. Folding or rolling the sheet metal is permitted.
21. No profanity will be allowed on any portion of the vehicle! This is a family event!
12. **Cooling.** All cooling systems must be original equipment or less & must be located in the engine compartment under the hood. No antifreeze allowed. Radiators can be replaced with metal or aluminum of same size. No cooling systems fluids (motor oil, transmission or water) are permitted in the driver's compartment. Electric fans are permitted but steel fan blades are not permitted. Transmission cooler allowed inside but must be securely mounted.. Nothing homemade. Line must be steel braided or hydraulic & double clamped.
13. **Suspension.** Any factory 5 lug rear can be used leaf packs must be factory, max of 7 leafs per side, except 1971-1976 GM Wagon with 9 leaf springs per side, must be OEM. No leaf conversions, you can add 4 clamps per side, coil springs cars can weld 1 inch welds 4 max on each spring to hold spring in place. **Suspensions must have 2" of travel, no solid suspensions.** Any type drive shaft (slider shafts) can be used.
14. **Tires.** Any tire can be used except for AG V-treads and tractor tires. 16" max. OEM wheels only, valve stem protectors, weld in centers and weld on bead protector not overlapping onto tire are allowed.
15. **Front. Hood must remain on car. Hood must be secured after inspection** max of 4 places sheet metal to sheet metal with small loop of chain or bolts with washers threw fenders all thread from frame through hood allowed. Core support only counts as 2 hood hold downs. Front fenders and hood may be tucked down to make up difference of front bumper placement.
16. There will be a 1 minute contact rule, if you do not make a competitive hit on another car in 1 minute, you will be disqualified. Only allowed 2 fires. The track or promoter reserves the right to approve or reject any and all entries.
17. If using a cage, must be 4-point, 3" diameter pipe or square tubing cage around driver, must be bolted in or welded with 1/4" plate, 3' wide, 10" long on each top corner where side meets front & rear bars to tie cage together.

## Preparation of Trucks

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### Pick-Up Truck Demolition Derby Rules

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Our Pick-Up Truck Demolition Derby is promoted as an unusual spectator attraction. In the interest of safety, drivers and pit crew are subject to and must obey the following rules and regulations which are set up by the promoters and track officials.

### Rules and Regulations

1. Any 1/2, 3/4 or 1 ton (single wheel) truck with 2 or 4 wheel drive. Any 4 wheel drive used must have front coil spring suspension and run with front drive shaft removed. No super-duty, king cabs or one tone dually's. Compacts: No V8's, wooden beds, steel flat beds, dump beds or camper tops allowed. Extended cabs are allowed. Dodge Dakota's with 4 or 6 cylinders will run with compact size.
2. The track officials reserve the right to reject any entries and to re-inspect any winning trucks after the feature, if deemed necessary. When found in violation, they will be disqualified. Disqualified vehicles will not receive refunds!! Also, there will be no refunds for no shows or mechanical failure.
3. All trucks are to be removed from the grounds that night. If this is not possible, let any official know. The track officials will not be held responsible for any vehicles, parts or personal property before, during, after the show or overnight.
4. Drivers must be 18 years of age. Be prepared to show ID or you may not be allowed to drive. Each driver must be signed in and have their truck inspected at least one hour before show time. (\$20 late fee after one hour pre-show deadline).
5. Drivers must attend the driver's meeting before the show.
6. All drivers are responsible for the actions of their crew members. Any driver or pit person found under the influence of alcohol or drugs will be disqualified and removed from the grounds and barred from future derbies.
7. Trucks must have a hood, OEM bed and doors. Frame must be stock form with no plating or reinforcement.
1. Remove all glass, head and tail lights and clean inside of cab and bed before arrival to event. This applies to metal parts, trash, screws, nails, bolts and glass. Broken glass inside doors is not permitted. Chrome molding strips, outside door handles, side-view mirrors and running boards must be removed.
2. Only original OEM bumper for that vehicle is allowed on the rear. If no rear bumper is used then frame rails must be covered by sliding tailgate down. No exposed ends of frame rails on front or back. Front bumper can be original OEM or replaced with a front car bumper. Minimal plating (1.4" thickness) will be allowed to attach bumper to frame rails. Do not get carried away as we will make you cut anything we feel is excessive. Stock style flat bumpers may be used on the front and rear. No special home made bumpers (like tubing), trailer hitches or fifth wheel plates. Bumpers height limits on full-size trucks is 30" on front and 33" on rear. Compact trucks is 28" on front and 29" on rear. Measurements are form ground to top of bumper. Corners of bumpers are allowed to be cut or smashed in. Bumpers may be wired to core support in up to 4 places to prevent them from falling off. Double strand #9 gauge max.
3. Suspension must remain stock. No stiff suspension, lift kits, spring blocks, reversed shackles or working air shocks allowed. No more than eight leafs per side with 4 clamps (2 front & 2 back). Leaf springs must be stair-stepped at least 2" down from the main. No main over main or short shocking.
4. Fiberglass caps on Explorers, Blazers, Broncos, etc. must be removed.
5. Tailgates on Suburbans, Explorers, Blazers, Broncos, etc. can be welded same as trucks, see prep# 15.
6. Welded solid or chained down engine and transmission mounts are recommended. Transmission coolers are allowed inside the engine compartment and inside the cab. If placed in cab they must be covered or sealed in a container or have a barrier between it and the driver. It must protect the driver from being sprayed in case of a leak.
7. Radiator must remain in original place or be taken out.
8. Batter (only 1 allowed) must be moved to the floor inside the passenger's area, secured and covered with a non-absorbent material.
9. Stock gas tanks must be removed and discarded. A small portable tank or fuel cell is required. It CAN NOT be placed inside the cab on trucks. It must be mounted in the center of the bed directly behind the cab on a fuel tank plate. The plate must be mounted to the bed floor from frame rail to frame rail. It can not extend passed the frame rails, be more that 18" wide or 1.2" thick. It must be bolted through the frame at the 4 corners. The tank must be securely mounted to the plate and covered with a non-absorbent material. Sides may be added to the plate to form a box if desired. Maximum of 4 gallons of gas are allowed. If equipped with an electric fuel pump, you must install a kill switch near the base of the driver's door post and dash area within easy reach for safety personnel.
10. When replacing body mount bolts, they may not exceed 5/8" in size and cannot extend more that 1-2" past the nut. No extra body bolts may be added. Washers and plates are limited to 3" in diameter unless patching rust holes. You may use the same thickness of metal and repair up to 1" larger than rusted out area. This goes for body and frame alike.